

Push-In Fitting Type Needle (Throttle) Valve Needle (Throttle) Valve Standard Series

Control Actuator Speed or Pneumatic Signals.

• Adjustable Flow Rate during Air Flow.

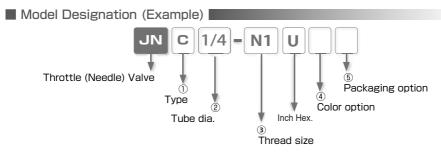
Rotatable Resin Body and Fitting for Free Type (JNS).



 Optional Selection of Body Color (light-gray) and Clean-Room Package Fluorine-based grease is used on O-ring for clean-room package.
 Products are packed in a clean room equivalent to ISO class 6 after cleaning.

E Controller Series

Needle (Throttle) Valve Standard Series



① Type

Code	Туре	Code	Туре	Code	Туре
С	Elbow	S	Free	MU	Union Straight

2 Tube dia.

Tube dia.	Inch size								
Code	5/32	3/16	1/4	5/1	6	3/8	1/2		
Size (mm)	ø3.97	ø4.76	ø6.35	ø7.9	94	ø9.53	ø12.7		
Tube dia.			mm	size					
Code	4	6	8	3	1	0	12		
Size (mm)	ø4	ø6	ø	8	Ø	o10	ø12		

③ Thread size

Thread size	Unified thread		Taper pip	be thread					
Code	U10	N1	N2	N3	N4				
Size	10-32 UNF	1/8NPT	1/4NPT	3/8NPT	1/2NPT				
* The unit of wrench size is inch (the code suffix is "U").									

Thread size	Metric thread (mm)	Taper pipe thread						
Code	M5	01 02 03 04						
Size	M5 imes 0.8	R1/8	R1/4	R3/8	R1/2			

✤ R thread is same as BSPT

(4) Color option (5) Packaging option

	(4) : Colo	or option	⑤: Packaging option(※1)				
Code	No code	W	No code	С			
Specification	Standard spec.	Light-gray spec.	Standard package	Clean-room package			
Release-ring color	Black	Light-gray	④ : Selected color	Light-blue (% 2)			
Resin body color	Black	Light-gray	④ : Selected color	Light-gray			

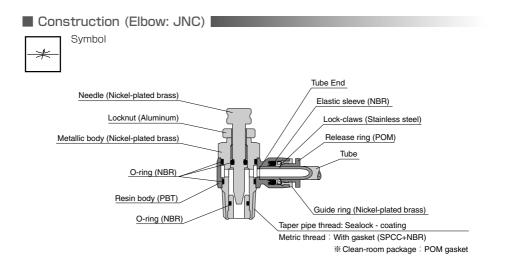
% 1. Available only for Elbow type (JNC).

% 2. When "W" is selected on 3 Color option, body color is light-gray.

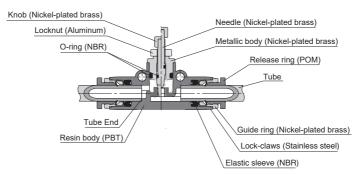
% 3. Release-ring color is white for all inch-sized products.

Specifications

Style	Elbow, Free	Union straight			
Fluid medium	А	ir			
	130psi(0.9 Mpa)	145 psi (1.0 Mpa)			
Max. vacuum	-29.5in. Hg (-100kPa)				
Operating temp. range	32 ~ 140°F (0 ~	~ 60°C) (no freezing)			



In-Line : S mall Union Straight : JNMU



Standard Size List

Connection: Thread ⇔ Tube

✤ NPT, UNF thread

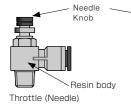
Tune	Thursdates	Tube O.D.						Turne	Thursdates			Tube	e O.D.		
Туре	Thread size	5/32	3/16	1/4	5/16	3/8	1/2	Туре	Thread size	5/32	3/16	1/4	5/16	3/8	1/2
JNC Elbow	10-32 UNF	•	•	•				JNS Free	10-32 UNF	•	۲	•			
	1/8 NPT	•	•	•	•				1/8 NPT	•	•	•	•		
	1/4 NPT		•	•	•	•			1/4 NPT		۲	•	•	•	
	3/8 NPT				•	•			3/8 NPT				•	•	•
	1/2 NPT						•		1/2 NPT						•

✤ Metric, R thread

Tune	Thursdates	Tube O.D.								Tune	Thread size	Tube O.D.							
Туре	Thread size	4	6	8	10	12	1/4	5/16	3/8	туре	Type Thread size	4	6	8	10	12	1/4	5/16	3/8
JNC Elbow	M5×0.8	•	•				٠			JNS Free	M5×0.8	٠	٠				•		
	R1/8	•	•	•			•	•			R1/8	•	•	•			•	•	
	R1/4		•	•	•		•	•	•		R1/4		•	٠	•		•	•	•
	R3/8			•	•	•		•	•		R3/8			•	•	•		•	•
	R1/2					۲					R1/2					۲			

In-Line Connection: Tube ⇔ Tube (Equal dia.)														
Ture				Tube	0.D.									
Туре	5/32	1/4	5/16	3/8	1/2	4	6	8	10	12				
JNMU Union Straight		•		٠	٠	۲	۲	٠	•					

How to identify the series of Throttle (Needle) Valve and Speed Controller





Series	Resin body color	Needle knob
Throttle (Needle) Valve	Black	
Throttle (Needle) Valve Clean-room package	Light-gray	With groove
Throttle (Needle) Valve PP Series	Semi-transparent	With groove
Speed Controller	Black	No groove

Speed Controller

Inch x Unified thread and NPT models

JNC

Elbow



JNS

Free



MODEL	D	R
JNC5/32-U10U[]	5/32"	10-32UNF
JNC5/32-N1U[]	5/32"	NPT1/8
JNC3/16-U10U[]	3/16"	10-32UNF
JNC3/16-N1U[]	3/16"	NPT1/8
JNC3/16-N2U[]	3/16"	NPT1/4
JNC1/4-U10U[]	1/4"	10-32UNF
JNC1/4-N1U[]	1/4"	NPT1/8
JNC1/4-N2U[]	1/4"	NPT1/4
JNC5/16-N1U[]	5/16"	NPT1/8
JNC5/16-N2U[]	5/16"	NPT1/4
JNC5/16-N3U[]	5/16"	NPT3/8
JNC3/8-N2U[]	3/8"	NPT1/4
JNC3/8-N3U[]	3/8"	NPT3/8
JNC1/2-N3U[]	1/2"	NPT3/8
JNC1/2-N4U[]	1/2"	NPT1/2

		011
MODEL	D	R
JNS5/32-U10U[]	5/32"	10-32UNF
JNS5/32-N1U[]	5/32"	NPT1/8
JNS3/16-U10U[]	3/16"	10-32UNF
JNS3/16-N1U[]	3/16"	NPT1/8
JNS3/16-N2U[]	3/16"	NPT1/4
JNS1/4-U10U[]	1/4"	10-32UNF
JNS1/4-N1U[]	1/4"	NPT1/8
JNS1/4-N2U[]	1/4"	NPT1/4
JNS5/16-N1U[]	5/16"	NPT1/8
JNS5/16-N2U[]	5/16"	NPT1/4
JNS5/16-N3U[]	5/16"	NPT3/8
JNS3/8-N2U[]	3/8"	NPT1/4
JNS3/8-N3U[]	3/8"	NPT3/8
JNS1/2-N3U[]	1/2"	NPT3/8
JNS1/2-N4U[]	1/2"	NPT1/2

JNMU

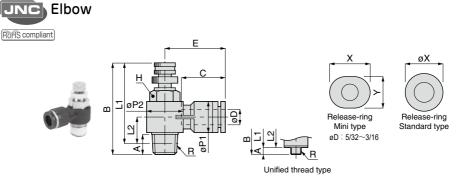
Union Straight



MODEL	D
JNMU5/32	5/32"
JNMU1/4	1/4"
JNMU5/16	5/16"
JNMU3/8	3/8"
JNMU1/2	1/2"

Needle (Throttle) Valve Standard Series

NPT and UNF thread



																Uni	t∶mm
Model code	Tube O.D. Ø D	R	A	E max.	3 min.	L max.	1 min.	L2	øP1	øP2	Tube end C	Е	Hex. H	X (øX)	Y	Weight (g)	CAD file name
JNC5/32-U10U	5/32	10-32UNF	2.9	29.7	27	26.8	24.1	6.7	8	9.8	11	15.4	5/16	9.8	7.8	7.8	JNC5_32-U10U
JNC5/32-N1U	0,02	1/8NPT	8	41.5	35.1	37.3	30.9	10.6	0	14.4		17.7	7/16	9.0	7.0	19	JNC5_32-N1U
JNC3/16-U10U		10-32UNF	2.9	29.7	27	26.8	24.1	7.5		9.8		17.6	5/16			8.5	JNC3_16-U10U
JNC3/16-N1U	3/16	1/8NPT	8	41.5	35.1	37.3	30.9	10.6	10.5	14.4	11.7	18.4	7/16	11.8	9.8	20	JNC3_16-N1U
JNC3/16-N2U		1/4NPT	11.1	49.2	42.1	43.4	36.3	12.1		18.4		20.3	9/16			38	JNC3_16-N2U
JNC1/4-U10U		10-32UNF	2.9	29.7	27	26.8	24.1	8.4		9.8		24	5/16			10	JNC1_4-U10U
JNC1/4-N1U	1/4	1/8NPT	8	41.5	35.1	37.3	30.9	10.8	12.4	14.4	17	23.5	7/16	11.8	-	21	JNC1_4-N1U
JNC1/4-N2U		1/4NPT	11.1	49.2	42.1	43.4	36.3	12.4		18.4		25.5	9/16			39	JNC1_4-N2U
JNC5/16-N1U		1/8NPT	8	41.5	35.1	37.3	30.9	11.8		14.4		26.9	7/16			23	JNC5_16-N1U
JNC5/16-N2U	5/16	1/4NPT	11.1	49.2	42.1	43.4	36.3	1 3.4	14.4	18.4	18.1	28.4	9/16	13.8	-	41	JNC5_16-N2U
JNC5/16-N3U		3/8NPT	13.2	55.5	47.3	49.4	41.2	15.6		22		28.9	3/4			71	JNC5_16-N3U
JNC3/8-N2U	3/8	1/4NPT	11.1	49.2	42.1	43.4	36.3	15	17.6	18.4	20.2	30.9	9/16	16.8	_	44	JNC3_8-N2U
JNC3/8-N3U	5/0	3/8NPT	13.2	55.5	47.3	49.4	41.2	16.9	17.0	22	20.2	31.2	3/4	10.0		74	JNC3_8-N3U
JNC1/2-N3U	1/2	3/8NPT	13.2	55.5	47.3	49.4	41.2	18.6	21	22	23.7	37.2	3/4	19.8	_	78	JNC1_2-N3U
JNC1/2-N4U	1/2	1/2NPT	16	60.2	52.6	52	44.5	19.7	21	28	20.7	36.7	1	13.0		122	JNC1_2-N4U

% 1. "L1" and "L2" are reference value for height dimensions after tightening taper thread.

PISCO

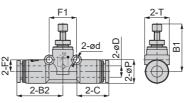
RoffS compliant	ree	m -	A L2 B H										Ν			•	Relea	ase-ring ard type
Model code	Tube O.D. Ø D	R	A	E max.	3 min.	L max.	1 min.	L2	L3	øP1	øP2	Tube end C	E	Hex. H	X (øX)	Y	Weight (g)	it : mm CAD file name
JNS5/32-U10U JNS5/32-N1U	5/32	10-32UNF 1/8NPT	2.9 8	29.7 41.5	27 35.1	26.8 37.3		6.7 10.6	16.1	8	9.8 14.4	11	10 12.2	5/16 7/16	9.8	7.8	8.2 19	JNS5_32-U10U JNS5_32-N1U
JNS3/16-U10U		10-32UNF	2.9	29.7	27	26.8		6.7			9.8		10.5	5/16			9.1	JNS3 16-U10U
JNS3/16-N1U	3/16	1/8NPT	8	41.5	35.1	37.3	30.9	10.6	17.6	10.5	14.4	11.7	12.7	7/16	11.8	9.8	20	JNS3_16-N1U
JNS3/16-N2U		1/4NPT	11.1	49.2	42.1	43.4	36.3	12.1	1		18.4		14.7	9/16			38	JNS3_16-N2U
JNS1/4-U10U		10-32UNF	2.9	29.7	27	26.8	24.1	8.2			9.8		14.3	5/16			11	JNS1_4-U10U
JNS1/4-N1U	1/4	1/8NPT	8	41.5	35.1	37.3		10.6	23	12.4	14.4	17	15.5	7/16	11.8	-	22	JNS1_4-N1U
JNS1/4-N2U		1/4NPT	11.1	49.2	42.1	43.4		12.1			18.4		17.5	9/16			40	JNS1_4-N2U
JNS5/16-N1U		1/8NPT	8	41.5	35.1	37.3		10.6	25.7		14.4		15.5	7/16			24	JNS5_16-N1U
JNS5/16-N2U	5/16	1/4NPT	11.1	49.2	42.1	43.4		12.1		14.5	18.4	18.1	17.5	9/16	13.8	-	42	JNS5_16-N2U
JNS5/16-N3U		3/8NPT	13.2		47.3		41.2	15.9			22		20	3/4			73	JNS5_16-N3U
JNS3/8-N2U	3/8	1/4NPT	11.1	49.2	42.1	43.4 49.4		12.1	29	17.5	18.4 22	20.2	18	9/16	16.8	_	45	JNS3_8-N2U
JNS3/8-N3U JNS1/2-N3U		3/8NPT	13.2 13.2	55.5 55.5	47.3 47.3			15.9 15.9	30 34		22		20.5 21	3/4 3/4			76	JNS3_8-N3U JNS1_2-N3U
JNS1/2-N30 JNS1/2-N4U	1/2	3/8NPT 1/2NPT	13.2		47.3 52.6		44.5	15.9	34 35.5	21	22	23.7	21	1	19.8	-	79 125	JNS1_2-N3U
01101721140		1/ZINE I		00.2	02.0	02	17.0		0.0		20		20	1			. 20	01101_2 1140

% 1. "L1" and "L2" are reference value for height dimensions after tightening taper thread.

Union Straight

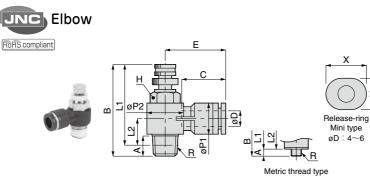


RoHS compliant



Unit : mm

Madal aada	el code Tube O.D.	В	1	БО	øP	т	Tube end	ød	F1	ГО	Weight	CAD
Model code	øD	max.	min.	B2	ØF		C	øu		F2	(g)	file name
JNMU5/32	5/32	20.5	18.1	21	10	10.5	14.9	3.2	12.7	4.8	8.9	JNMU5_32_
JNMU1/4	1/4	25.4	21.6	24.4	12.5	13.1	17	3.2	14.8	6.2	14	JNMU1_4_
JNMU5/16	5/16	28.3	24.6	28	14.8	15.4	18.1	3.2	18.2	7.2	25	JNMU5_16_
JNMU3/8	3/8	32.8	28.9	31.8	18.2	19.7	20.2	4.2	22.2	8.7	45	JNMU3_8_
JNMU1/2	1/2	35.4	31.5	37.2	21.2	22.7	23.7	4.2	25.7	10.2	65	JNMU1_2_
JNMU4	4	20.5	18.1	21	10	10.5	14.9	3.2	12.7	4.8	8.9	JNMU4_
JNMU6	6	25.4	21.6	24.4	12.5	13.1	17	3.2	14.8	6.2	14	JNMU6_
JNMU8	8	28.3	24.6	28	14.8	15.4	18.1	3.2	18.2	7.2	25	JNMU8_
JNMU10	10	32.8	28.9	31.8	18.2	19.7	20.2	4.2	22.2	8.7	45	JNMU10_
JNMU12	12	35.4	31.5	36.9	21.2	22.7	23.4	4.2	25.7	10.2	65	JNMU12_





х

Unit : mm

Model code	Tube O.D.	R	А	E	3	L	1	12	øP1	øP2	Tube end	Е	Hex.	Х	\sim	Weight	CAD
woder code	øD	n	A	max.	min.	max.	min.	LZ	ØFI	052	С	E	Н	(øX)		(g)	file name
JNC4-M5	4	M5 imes 0.8	2.9	29.7	27	26.8	24.1	6.7	8	9.8	11	15.4	8	9.8	7.8	7.9	JNC4-M5
JNC4-01	4	R1/8	8	41.5	35.1	37.5	31	10.7	0	14.4		17.7	10	9.0	7.0	18	JNC4-01
JNC6-M5		M5 imes 0.8	2.9	29.7	27	26.8	24.1	7.5		9.8		17.5	8			8.6	JNC6-M5
JNC6-01	6	R1/8	8	41.5	35.1	37.5	31.1	10.7	10.5	14.4	11.6	18.3	10	11.8	9.8	19	JNC6-01
JNC6-02		R1/4	11.1	49.2	42.1	43.1	36	11.9		18.4		20.2	14			37	JNC6-02
JNC8-01		R1/8	8	41.5	35.1	37.5	31.1	11.9		14.4		26.9	10			22	JNC8-01
JNC8-02	8	R1/4	11.1	49.2	42.1	43.1	36	13.2	14.4	18.4	18.1	28.4	14	13.8	-	40	JNC8-02
JNC8-03		R3/8	13.2	55.5	47.3	49.1	40.9	15.4		22		28.9	19			71	JNC8-03
JNC10-02	10	R1/4	11.1	49.2	42.1	43.1	36	14.8	17.6	18.4	20.2	30.9	14	16.8		44	JNC10-02
JNC10-03	10	R3/8	13.2	55.5	47.3	49.1	40.9	16.7	17.0	22	20.2	31.2	19	10.0		74	JNC10-03
JNC12-03	12	R3/8	13.2	55.5	47.3	49.1	40.9	18.4	21	22	23.4	36.9	19	19.8		78	JNC12-03
JNC12-04	12	R1/2	16	60.2	52.6	52	44.4	19.7	21	28	23.4	36.4	24	19.0		119	JNC12-04
JNC1/4-M5		M5 imes 0.8	2.9	29.7	27	26.8	24.1	8.4		9.8		24	8			11	JNC1'4-M5
JNC1/4-01	1/4	R1/8	8	41.5	35.1	37.5	31.1	10.9	12.4	14.4	17	23.5	10	11.8	-	20	JNC1'4-01
JNC1/4-02		R1/4	11.1	49.2	42.1	43.1	36	12.2		18.4		23.0	14			39	JNC1'4-02
JNC5/16-01		R1/8	8	41.5	35.1	37.5	31.1	11.9		14.4		26.9	10			22	JNC5'16-01
JNC5/16-02	5/16	R1/4	11.1	49.2	42.1	43.1	36	13.2	14.4	18.4	18.1	28.4	14	13.8	-	40	JNC5'16-02
JNC5/16-03		R3/8	13.2	55.5	47.3	49.1	40.9	15.4		22		28.9	19			71	JNC5'16-03
JNC3/8-02	3/8	R1/4	11.1	49.2	42.1	43.1	36	14.8	17.6	18.4	20.2	30.9	14	16.8		44	JNC3'8-02
JNC3/8-03	3/8	R3/8	13.2	55.5	47.3	49.1	40.9	16.7	17.0	22	20.2	31.2	19	10.0		74	JNC3'8-03

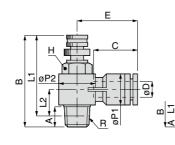
% 1. "L1" and "L2" are reference value for height dimensions after tightening taper thread.

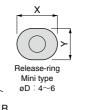
2. \square in Model code / Replaced with "W" for Light-gray color.

JNC Elbow (Clean-room package)

RoHS compliant







Metric thread type



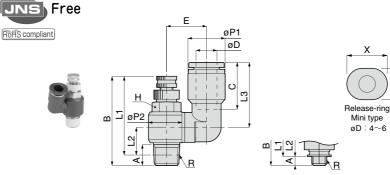
Release-ring Standard type

Unit : mm

Model code	Tube O.D.	R	А	E	3	L	1	L2	øP1	øP2	Tube end	Е	Hex.	Х	V	Weight	CAD
woder code	øD	n	A	max.	min.	max.	min.	LZ	ØFI	052	С		Н	(øX)		(g)	file name
JNC4-M5 🗌 C	4	M5 × 0.8	3.2	29.7	27	26.5	23.8	6.4	8	9.8	11	15.4	8	9.8	7.8	7.7	JNC4-M5C
JNC4-01 🗌 C	4	R1/8	8	41.3	35.2	37.3	31.2	10.7	0	14.4		17.7	12	9.0	7.0	20	JNC4-01C
JNC6-M5 C		M5 imes 0.8	3.2	29.7	27	26.5	23.8	7.2		9.8		17.5	8			8.3	JNC6-M5C
JNC6-01 🗌 C	6	R1/8	8	41.3	35.2	37.3	31.2	10.7	10.5	14.4	11.6	18.3	12	11.8	9.8	20	JNC6-01C
JNC6-02 C		R1/4	11.1	48.7	41.9	42.7	35.9	11.9		18.4		20.2	16			40	JNC6-02C
JNC8-01 🗌 C		R1/8	8	41.3	35.2	37.3	31.2	11.9		14.4		26.9	12			23	JNC8-01C
JNC8-02 🗌 C	8	R1/4	11.1	48.7	41.9	42.7	35.9	13.2	14.4	18.4	18.1	28.4	16	13.8	_	43	JNC8-02C
JNC8-03 🗌 C		R3/8	13.2	55	47.1	48.6	40.7	15.4		22		28.9	21			73	JNC8-03C
JNC10-02 C	10	R1/4	11.1	48.7	41.9	42.7	35.9	14.8	17.6	18.4	20.2	30.9	16	16.8	_	46	JNC10-02C
JNC10-03 C	10	R3/8	13.2	55	47.1	48.6	40.7	16.7	17.0	22	20.2	31.2	21	10.0		76	JNC10-03C
JNC12-03 C	12	R3/8	13.2	55	47.1	48.6	40.7	18.4	21	22	23.4	36.9	21	19.8	_	80	JNC12-03C
JNC12-04 🗌 C	12	R1/2	16	59.8	52.5	51.6	44.4	19.7	21	28	23.4	36.4	27	19.0		123	JNC12-04C
JNC1/4-M5 C		M5 imes 0.8	3.2	29.7	27	26.5	23.8	8.1		9.8		24	8			—	-
JNC1/4-01 C	1/4	R1/8	8	41.3	35.2	37.3	31.2	10.9	12.4	14.4	17	23.5	12	11.8	-	-	-
JNC1/4-02 C		R1/4	11.1	48.7	41.9	42.7	35.9	12.2		18.4		20.0	16			—	-
JNC5/16-01 🗌 C		R1/8	8	41.3	35.2	37.3	31.2	11.9		14.4		26.9	12			-	-
JNC5/16-02 C	5/16	R1/4	11.1	48.7	41.9	42.7	35.9	13.2	14.4	18.4	18.1	28.4	16	13.8	_	—	-
JNC5/16-03 C		R3/8	13.2	55	47.1	48.6	40.7	15.4		22		28.9	21			_	-
JNC3/8-02 C	3/8	R1/4	11.1	48.7	41.9	42.7	35.9	14.8	17.6	18.4	20.2	30.9	16	16.8	_	—	-
JNC3/8-03 🗌 C	3/8	R3/8	13.2	55	47.1	48.6	40.7	16.7	17.0	22	20.2	31.2	21	10.0		—	-

% 1. "L1" and "L2" are reference value for height dimensions after tightening taper thread.

 $\,\%\,2.\,\square$ in Model code / Replaced with "W" for Light-gray color.



Metric thread type

øΧ Release-ring Standard type

Х

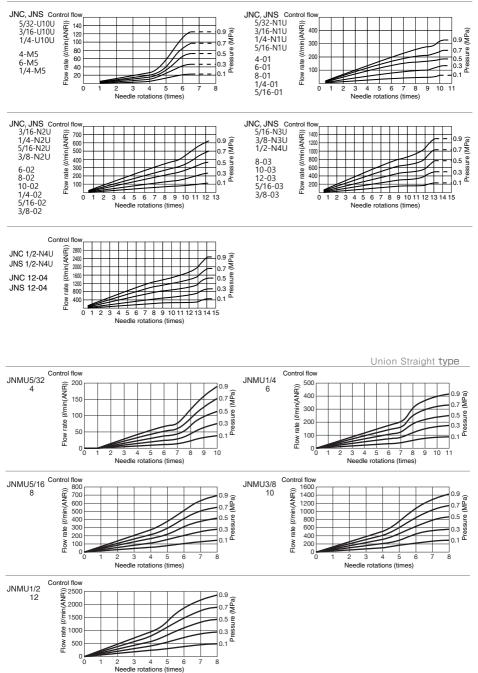
Unit : mm

Model code	Tube O.D.	R	A	E	3	L	.1	L2	L3	øP1	øP2	Tube end	Е	Hex.			Weight	CAD
Model Code	øD	n		max.	min.	max.	min.				210	С	L .	Н	(øX)		(g)	file name
JNS4-M5	4	M5×0.8	2.9	29.7	27	26.8	24.1	6.7	16.1	8	9.8	11	10	8	9.8	7.8	8.3	JNS4-M5
JNS4-01	4	R1/8	8	41.5	35.1	37.5	31.1	10.7	10.1	0	14.4		12.2	10	9.0	7.0	19	JNS4-01
JNS6-M5		M5×0.8	2.9	29.7	27	26.8	24.1	6.7			9.8		10.5	8			9.1	JNS6-M5
JNS6-01 🗌	6	R1/8	8	41.5	35.1	37.5	31.1	10.7	17.5	10.5	14.4	11.6	12.7	10	11.8	9.8	19	JNS6-01
JNS6-02		R1/4	11.1	49.2	42.1	43.1	36	11.9			18.4		14.7	14			38	JNS6-02
JNS8-01 🗌		R1/8	8	41.5	35.1	37.5	31.1	10.7	25.7		14.4		15.5	10			23	JNS8-01
JNS8-02	8	R1/4	11.1	49.2	42.1	43.1	36	11.9	20.7	14.5	18.4	18.1	17.5	14	13.8	-	41	JNS8-02
JNS8-03		R3/8	13.2	55.5	47.3	49.1	40.9	15.6	27.7		22		20	19			73	JNS8-03
JNS10-02	10	R1/4	11.1	49.2	42.1	43.1	36	11.9	29	17.5	18.4	20.2	18	14	16.8	_	45	JNS10-02
JNS10-03	10	R3/8	13.2	55.5	47.3	49.1	40.9	15.6	30	17.5	22	20.2	20.5	19	10.0		76	JNS10-03
JNS12-03	12	R3/8	13.2	55.5	47.3	49.1	40.9	15.6	33.7	21	22	23.4	21	19	19.8		80	JNS12-03
JNS12-04	12	R1/2	16	60.2	52.6	52	44.4	18	35.2	21	28	23.4	25	24	19.0	_	123	JNS12-04
JNS1/4-M5		M5×0.8	2.9	29.7	27	26.8	24.1	8.2			9.8		14.3	8			12	JNS1'4-M5
JNS1/4-01	1/4	R1/8	8	41.5	35.1	37.5	31.1	10.7	23	12.4	14.4	17	15.5	10	11.8	-	21	JNS1'4-01
JNS1/4-02		R1/4	11.1	49.2	42.1	43.1	36	11.9			18.4		17.5	14	1		40	JNS1'4-02
JNS5/16-01 🗌		R1/8	8	41.5	35.1	37.5	31.1	10.7	25.7		14.4		15.5	10			23	JNS5'16-01
JNS5/16-02	5/16	R1/4	11.1	49.2	42.1	43.1	36	11.9	20.7	14.5	18.4	18.1	17.5	14	13.8	_	41	JNS5'16-02
JNS5/16-03		R3/8	13.2	55.5	47.3	49.1	40.9	15.6	27.7		22		20	19			73	JNS5'16-03
JNS3/8-02	3/8	R1/4	11.1	49.2	42.1	43.1	36	11.9	29	17.5	18.4	20.2	18	14	16.8		45	JNS3'8-02
JNS3/8-03	3/8	R3/8	13.2	55.5	47.3	49.1	40.9	15.6	30	17.5	22	20.2	20.5	19	10.0		76	JNS3'8-03

% 1. "L1" and "L2" are reference value for height dimensions after tightening taper thread.

2. \square in Model code / Replaced with "W" for Light-gray color.

Elbow type / Free type

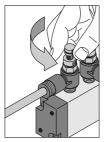


How to adjust the speed

1. Speed adjustment of actuators

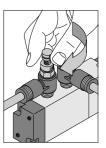
① Increasing speed

Turn the needle in the counterclockwise direction from a fully closed state. The more the needle is opened, the faster the actuator moves. Make sure to tighten the locknut at the desired speed. The speed setting can be changed without tightening the locknut.



② Reducing speed

Turn the needle in the clockwise direction when the speed is too fast. Make sure to tighten the locknut at the desired speed. The speed setting can be changed without tightening the locknut.



How to insert and disconnect

1. How to insert and disconnect tubes

Tube insertion

Insert a tube into Push-In Fitting up to the tube end. Lock-claws bite the tube and fix it automatically, then the elastic sleeve seals around the tube.

Refer to "2. Instructions for Tube Insertion" under "Common Safety Instructions for Fittings" .



2 Tube disconnection

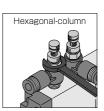
The tube is disconnected by pushing release-ring to release Lock-claws. Make sure to stop air supply before the tube disconnection.

2. How to tighten thread

① Tightening thread

Use a spanner to tighten a hexagonal-column.

Refer to "Table: Recommended tightening torque" under "2. Instructions for Installing Controllers" in "Common Safety Instructions for Controllers".



Needle (Throttle) Valve Standard Series

▲ Detailed Safety Instructions

Before using PISCO products, be sure to read "Safety Instructions" and "Safety Instruction Manual" and "Common Safety Instructions for Controllers".

Warning

- When controlling the speed of actuators, slowly release the air by adjusting the needle from a fully closed state. In case the needle is opened, actuator can move suddenly. Turn needle in the clockwise direction to close, and in the counterclockwise to open.
- Do not swing or rotate resin body of the products by force. It may damage to the products and cause a fluid leakage.

Caution

1. Throttle (Needle) valve permits some air leakage. Do not use the products for the application which requires no leakage.

Caution (Clean-room package)

 As for Push-In Fitting Type, the functional part where tube is inserted may slightly slide due to an internal pressure change and this may generate dusts. Avoid using the fitting in the clean room of ISO class from 1 to 5. Under the vibrating condition, check the amount of dust generated from the fitting and tubes by using actual facilities.

▲ SAFETY Instructions

This safety instructions aim to prevent personal injury and damage to properties by requiring proper use of PISCO products.

Be certain to follow ISO 4414 and JIS B 8370

ISO 4414 : Pneumatic fluid power…Recomendations for the application of equipment to transmission and control systems.

JIS B 8370 \vdots General rules and safety requirements for systems and their components.

This safety instructions is classified into "Danger", "Warning" and "Caution" depending on the degree of danger or damages caused by improper use of PISCO products.

Danger Hazardous conditions. It can cause death or serious personal injury.

Warning Hazardous conditions depending on usages. Improper use of PISCO products can cause death or serious personal injury.

Accuration Hazardous conditions depending on usages. Improper use of PISCO products can cause personal injury or damages to properties.

\land Warning I

- 1. Selection of pneumatic products
 - ① A user who is a pneumatic system designer or has sufficient experience and technical expertise should select PISCO products.
 - ② Due to wide variety of operating conditions and applications for PISCO products, carry out the analysis and evaluation on PISCO products. The pneumatic system designer is solely responsible for assuring that the user's requirements are met and that the application presents no health or safety hazards. All designers are required to fully understand the specifications of PISCO products and constitute all systems based on the latest catalog or information, considering any malfunctions.
- 2. Handle the pneumatic equipment with enough knowledge and experience
 - Improper use of compressed air is dangerous. Assembly, operation and maintenance of machines using pneumatic equipment should be conducted by a person with enough knowledge and experience.
- 3. Do not operate machine / equipment or remove pneumatic equipment until safety is confirmed.
 - ① Make sure that preventive measures against falling work-pieces or sudden movements of machine are completed before inspection or maintenance of these machine.
 - ② Make sure the above preventive measures are completed. A compressed air supply and the power supply to the machine must be off, and also the compressed air in the systems must be exhausted.
 - ③ Restart the machines with care after ensuring to take all preventive measures against sudden movements.



Disclaimer 🗾

- PISCO does not take any responsibility for any incidental or indirect loss, such as production line stop, interruption of business, loss of benefits, personal injury, etc., caused by any failure on use or application of PISCO products.
- PISCO does not take any responsibility for any loss caused by natural disasters, fires not related to PISCO products, acts by third parties, and intentional or accidental damages of PISCO products due to incorrect usage.
- 3. PISCO does not take any responsibility for any loss caused by improper usage of PISCO products such as exceeding the specification limit or not following the usage the published instructions and catalog allow.
- PISCO does not take any responsibility for any loss caused by remodeling of PISCO products, or by combinational use with non-PISCO products and other software systems.
- 5. The damages caused by the defect of Pisco products shall be covered but limited to the full amount of the PISCO products paid by the customer.

▲ SAFETY INSTRUCTION MANUAL

PISCO products are designed and manufactured for use in general industrial machines. Be sure to read and follow the instructions below.

\land Danger 🗖

- 1. Do not use PISCO products for the following applications.
 - ① Equipment used for maintaining / handling human life and body.
 - ② Equipment used for moving / transporting human.
 - 3 Equipment specifically used for safety purposes.

▲ Warning |

- 1. Do not use PISCO products under the following conditions.
 - Beyond the specifications or conditions stated in the catalog, or the instructions.
 - ② Under the direct sunlight or outdoors.
 - ③ Excessive vibrations and impacts.
 - ④ Exposure / adhere to corrosive gas, inflammable gas, chemicals, seawater, water and vapor. *
 * Some products can be used under the condition above(④), refer to the details of specification and condition of each product.
- 2. Do not disassemble or modify PISCO products, which affect the performance, function, and basic structure of the product.
- 3. Turn off the power supply, stop the air supply to PISCO products, and make sure there is no residual air pressure in the pipes before maintenance and inspection.
- 4. Do not touch the release-ring of push-in fitting when there is a working pressure. The lock may be released by the physical contact, and tube may fly out or slip out.
- 5. Frequent switchover of compressed air may generate heat, and there is a risk of causing burn injury.
- 6. Avoid any load on PISCO products, such as a tensile strength, twisting and bending. Otherwise, there is a risk of causing damage to the products.
- 7. As for applications where threads or tubes swing / rotate, use Rotary Joints, High Rotary Joints or Multi-Circuit Rotary Block only. The other PISCO products can be damaged in these applications.
- 8. Use only Die Temperature Control Fitting Series, Tube Fitting Stainless SUS316 Series, Tube Fitting Stainless SUS316 Compression Fitting Series or Tube Fitting Brass Series under the condition of over 60°C (140° F) water or thermal oil. Other PISCO products can be damaged by heat and hydrolysis under the condition above.
- 9. As for the condition required to dissipate static electricity or provide an antistatic performance, use EG series fitting and antistatic products only, and do not use other PISCO products. There is a risk that static electricity can cause system defects or failures.
- 10. Use only Fittings with a characteristic of spatter-proof such as Antispatter or Brass series in a place where flame and weld spatter is produced. There is a risk of causing fire by sparks.
- 11. Turn off the power supply to PISCO products, and make sure there is no residual air pressure in the pipes and equipment before maintenance. Follow the instructions below in order to ensure safety.
 - ① Make sure the safety of all systems related to PISCO products before maintenance.
 - ② Restart of operation after maintenance shall be proceeded with care after ensuring safety of the system by preventive measures against unexpected movements of machines and devices where pneumatic equipment is used.
 - ③ Keep enough space for maintenance when designing a circuit.
- 12. Take safety measures such as providing a protection cover if there is a risk of causing damages or fires on machine / facilities by a fluid leakage.



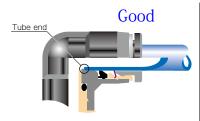
▲ Caution

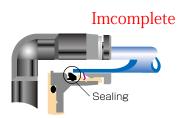
- 1. Remove dusts or drain before piping. They may get into the peripheral machine / facilities and cause malfunction.
- 2. When inserting an ultra-soft tube into push-in fitting, make sure to place an Insert Ring into the tube edge. There is a risk of causing the escape of tube and a fluid leakage without using an Insert Ring.
- 3. The product incorporating NBR as seal rubber material has a risk of malfunction caused by ozone crack. Ozone exists in high concentrations in static elimination air, clean-room, and near the high-voltage motors, etc. As a countermeasure, material change from NBR to HNBR or FKM is necessary. Consult with PISCO for more information.
- 4. Special option "Oil-free" products may cause a very small amount of a fluid leakage. When a fluid medium is liquid or the products are required to be used in harsh environments, contact us for further information.
- 5. In case of using non-PISCO brand tubes, make sure the tolerance of the outer tube diameter is within the limits of Table 1.

•					
mm size	Nylon tube	Polyurethane tube	inch size	Nylon tube	Polyurethane tube
Ø1.8mm	—	\pm 0.05mm	Ø1/8	\pm 0.1mm	\pm 0.15mm
Ø3mm	—	\pm 0.15mm	Ø5/32	\pm 0.1mm	± 0.15mm
Ø4mm	\pm 0.1mm	\pm 0.15mm	Ø3/16	\pm 0.1mm	\pm 0.15mm
Ø6mm	\pm 0.1mm	± 0.15mm	Ø1/4	\pm 0.1mm	± 0.15mm
Ø8mm	\pm 0.1mm	± 0.15mm	Ø5/16	\pm 0.1mm	± 0.15mm
Ø10mm	\pm 0.1mm	\pm 0.15mm	Ø 3 /8	\pm 0.1mm	± 0.15mm
ø12mm	\pm 0.1mm	\pm 0.15mm	Ø1/2	\pm 0.1mm	± 0.15mm
Ø16mm	\pm 0.1mm	± 0.15mm	Ø5/8	\pm 0.1mm	± 0.15mm
Ø10mm Ø12mm	± 0.1mm ± 0.1mm	± 0.15mm ± 0.15mm	Ø3/8 Ø1/2	± 0.1mm ± 0.1mm	± 0.15mr ± 0.15mr

● Table 1. Tube O.D. Tolerance

- 6. Instructions for Tube Insertion
 - ① Make sure that the cut end surface of the tube is at right angle without a scratch on the surface and deformations.
 - ② When inserting a tube, the tube needs to be inserted fully into the pushin fitting until the tubing edge touches the tube end of the fitting as shown in the figure below. Otherwise, there is a risk of leakage.





Tube is not fully inserted up to tube end.

- ③ After inserting the tube, make sure it is inserted properly and not to be disconnected by pulling it moderately.
- **. When inserting tubes, Lock-claws may be hardly visible in the hole, observed from the front face of the release-ring. But it does not mean the tube will surely escape. Major causes of the tube escape are the followings;

①Shear drop of the lock-claws edge

② The problem of tube diameter (usually small)

Therefore, follow the above instructions from to , even lock-claws is hardly visible.

- 7. Instructions for Tube Disconnection
 - Make sure there is no air pressure inside of the tube, before disconnecting it.
 - ② Push the release-ring of the push-in fitting evenly and deeply enough to pull out the tube toward oneself. By insufficient pushing of the releasering, the tube may not be pulled out or damaged by scratch, and tube shavings may remain inside of the fitting, which may cause the leakage later.
- 8. Instructions for Installing a fitting
 - ① When installing a fitting, use proper tools to tighten a hexagonal-column or an inner hexagonal socket. When inserting a hex key into the inner hexagonal socket of the fitting, be careful so that the tool does not touch lock-claws. The deformation of lock-claws may result in a poor performance of systems or an escape of the tube.
 - ② Refer to Table 2 which shows the recommended tightening torque. Do not exceed these limits to tighten a thread. Excessive tightening may break the thread part or deform the gasket and cause a fluid leakage. Tightening thread with tightening torque lower than these limits may cause a loosened thread or a fluid leakage.
 - ③ Adjust the tube direction while tightening thread within these limits, since some PISCO products are not rotatable after the installation.
 - Table 2: Recommended tightening torque / Sealock color / Gasket materials

Thread type	Thread size	Tightening torque	Sealock color	Gasket materials
	M3 imes 0.5	0.7N [.] m		0110001
	M5 imes 0.8	1.0 ~ 1.5N [.] m		SUS304 NBR
	M6 imes 1	2 ~ 2.7N [.] m		
Metric thread	M3 imes 0.5	0.5 ~ 0.6N [.] m	—	
	M5 imes 0.8	1 ~ 1.5N [.] m		РОМ
	M6 imes 0.75	0.8 ~ 1N [.] m		FOIVI
	M8 imes 0.75	1 ~ 2N∙m		
	R1/8	7 ~ 9N∙m		
Topor pipe thread	R1/4	12 ~ 14N∙m	White	_
Taper pipe thread	R3/8	22 ~ 24N∙m	vvnite	
	R1/2	28 ~ 30N∙m		
Unified thread	No.10-32UNF	1.0 ~ 1.5N [.] m	—	SUS304、NBR
	1/16-27NPT	7 ~ 9N∙m		
National size	1/8-27NPT	7 ~ 9N∙m		
National pipe thread taper	1/4-18NPT	12 ~ 14N m	White	_
ineau iapei	3/8-18NPT	22 ~ 24N∙m		
	1/2-14NPT	28 ~ 30N·m		

* These values may differ for some products. Refer to each specification as well.

- 9. Instructions for removing a fitting
 - ① When removing a fitting, use proper tools to loosen a hexagonal-column or an inner hex bolt.
 - ② Remove the sealant stuck on the mating equipment. The remained sealant may get into the peripheral equipment and cause malfunctions.
- 10. Arrange piping avoiding any load on fittings and tubes such as twist, tensile, moment load, shaking and physical impact. These may cause damages to fittings, tube deformations, bursting and the escape of tubes.

Common Safety Instructions for Controllers

Before selecting or using PISCO products, read the following instructions. Read the detailed instructions for individual series as well as the instructions below.

▲ Warning ■

- 1. Some products have an air direction to control. Make sure to distinguish the direction by marking on the products. Installing the product with the wrong direction may cause personal injury or property damage.
- 2. Avoid any load on PISCO products such as a tensile strength, twisting, bending, dropping and excessive impacts. These may cause damage to the products.
- 3. Locknut needs to be tightened by hand. Do not use any tool. Using tools to tighten the locknut may cause damage to the products. Also, inadequate tightening may loosen the locknut and the initial setting can be changed.
- 4. Use clean air to supply. Dusts and sludge may result in the change of the initial setting.

▲ Caution |

- 1. Refer to "Common Safety Instructions for Fittings" for the safety instructions for fitting part.
- 2. Instructions for Installing Controllers
 - Use proper tools to tighten a hexagonal-column or a knurling, when installing the controller.
 - ② Refer to the following table which shows the recommended tightening torque to tighten thread. Excessive tightening may break the thread part or deform the gasket to cause a fluid leakage. Tightening thread with the tightening torque lower than these limits may cause a loosened thread or a fluid leakage.

(hexagonal-column)									
Thread type	Thread size	Tightening torque							
	M3 imes 0.5	0.7N·m							
Metric thread	M5 imes 0.8	1∼1.5N·m							
	M6 imes 1	2~2.7Nm							
	R1/8	7∼9N•m							
Taper pipe thread	R1/4	12~14N·m							
Taper pipe trifeau	R3/8	22~24N·m							
	R1/2	28~30N·m							
Unified thread	No.10-32UNF	1.5~1.9Nm							
	1/16-28NPT	7~9N·m							
N N N N	1/8-27NPT	7∼9N·m							
National pipe thread taper	1/4-18NPT	12~14N·m							
ineau iapei	3/8-18NPT	22~24N·m							
	1/2-14NPT	28~30N·m							
Parallel pipe	G3/8	After hand tightening							
thread	G1/2	1/2~1 turns							

Table: Recommended tightening torque

(kr	าน	rl	in	g)

Thread type	Thread size	Tightening torque
	M5 imes 0.8	1/6 turns
Metric thread	M6 imes 1	after hand
	M10 imes 1	tightening
Parallel pipe	G3/8	1/2~1 turns after
thread	G1/2	hand tightening

- 3. Instructions for removing Controller
 - $\textcircled{\sc)}$ When removing controllers, use proper tools to loosen a hexagonal-column or a knurling.
 - ② Remove the sealant stuck on the mating equipment. The remained sealant may get into the peripheral equipment and cause malfunctions.
- 4. Fixed Orifice Joint Series and Speed Controller Constant Flow Series have deviation of flow rate. Contact us, in case a very accurate amount of flow rate is required.
- 5. If PISCO products generate heat by an adiabatic compression, total temperature including the heat from the product must be controlled within the range of the specification.

PISCO

Malke-to-order

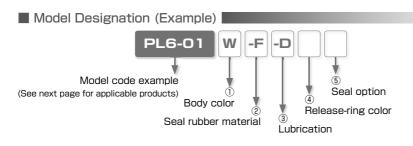
products

PISCO offers make-to-order products to support customer's various requirements such as special specifications, and special appearances.

Make-to-order products

Special Options

- Characteristics
 - •Color option Light-gray color option for resin body and release-ring.
 - Seal rubber material option
 Seal Rubber Selection: FKM or EPDM.
 - Oil-free option
 Suitable for Oil-free Enviroment.
 - Release-ring color option Changeable to Red Color
 - Non-purple option Suppress CU ion and F ion.
 - ** Note: With this option, Check Valve and Stop Fitting, etc. do not have marking on the brass parts. Be careful when piping.



1 Body color

Code	W	No code
Body color	Light-gray	Standard color

※ . W: Release-ring color is light-gray

2 Seal rubber material

Code	-F	-Е	No code
Material	FKM	EPDM (Oil-free)	Standard seal rubber

※ 1. FKM: Release-ring color is brown. Non-purple option is not available with FKM option.

% 2. EPDM: All oil-free. Release-ring color is yellow.

% 3. EPDM: Not available for Thread size M3, M6 and Fittings with Inch sized Tube dia.

③ Lubrication

Code	-D	No code
Option	Oil-free	Standard lubrication

※ 1. Oil-free : Release-ring color is yellow.

※ 2. The products with oil-free option are assembled without intentional use of lubrication through its production process. It may cause problems such as degradation of airtightness and increase of friction.

④ Release-ring color

Code	-R	No code
Color	Red	Standard color

(5) Seal option (Taper pipe thread only)

Code	-P	No code
Option	Non-purple	Standard

% 1. Non-purple option is not available with seal rubber FKM

*. See next page for "Reference Chart of Special Option" .

%. Contact the nearest sales office for the price.

Reference Chart of Special Option

\bigcirc : Available、 $ imes$: Not available									vailable			
	St	andarc	l specif	ication						ecifica		
							1	G	2)	3		5
Series		Body	Release-				Body color					Seal option
	and Packaging Option			rubber material			W *1	- F *2	-E*3	-D*4	-R	-P*2
				IIIateilai			Light-gray	FKM	EPDM	Oil-free	Red	Non-purple
Tube Fitting Standard Series	-	Black	Black		Turbin oil		-	0*5	0	0	0	0
	Light-gray	Light-gray	Light-gray	NBR		- With sealock coat	Std. option	0	0	0	×	0
	Clean-room pkg	Light-gray	Light-blue	INDR	Fluorochemical	WILL SERIOCX CORT	-	0	○*6	0*6	×	×
	Light-gray + Clean-room pkg	Light-gray	Light-gray		grease		Std. option	0	0	0	×	×
Tube Fitting Mini Series	_	Black	Black		Turbin oil		-	0*5	0	0	0	0
	Light-gray	Light-gray	Light-gray	NBR		- With sealock coat	Std. option	0	0	0	×	0
	Clean-room pkg	Light-gray	Light-blue	INDN	Fluorochemical	WILL SEGUCA COST	-	0	○*6	0*6	×	×
	Light-gray + Clean-room pkg	Light-gray	Light-gray		grease		Std. option	0	0	0	×	×
Tube Fitting Stainless SUS304 Series	-	Black	Dark-blue	FKM	Turbin oil	With sealock coat	×	Std. spec.	×	0*7	×	×
Tube Fitting Stainless SUS303 Equivalent Corrosivity Series	_	Black	Dark-blue	HNBR	Turbin oil	With sealock coat	0	0	0*7	0*7	×	0
Tube Fitting EG Series	_	Black	Black	NBR	Turbin oil	With sealock coat	×	0	0*8	×	×	0
Tube Fitting Brass Series	_	-	-	HNBR / FKM / NBR	Turbin oil	With sealock coat	×	Std. option	0	0	×	0
Tube Fitting Long Type	_	-	Black	NBR	Turbin oil	With sealock coat	×	0*5	0	0	0	0
Speed Controller Series	_	Black	Black		Turbin oil		-	0*5	×	×	0	0
	Light-gray	Light-gray	Light-gray	NBR	TUIDIITOII	- With sealock coat	Std. option	0	×	×	×	0
	Clean-room pkg	Light-gray	Light-blue	INDN	Fluorochemical	WILL SEGUCA COST	-	0	×	×	×	×
	Light-gray + Clean-room pkg	Light-gray	Light-gray		grease		Std. option	0	×	×	×	×
Speed Controller SUS303 Equivalent Corrosivity	_	Black	Dark-blue	HNBR	Turbin oil	With sealock coat	0	0	×	×	×	0
Throttle (Needle) Valve Standard Series	_	Black	Black		Turbin oil		_	○*5	×	×	0	0
	Light-gray	Light-gray	Light-gray	NBR		With sealock coat	Std. option	0	×	×	×	0
	Clean-room pkg	Light-gray	Light-blue	NDIT	Fluorochemical	HILL SECON COST	-	0	×	×	×	×
	Light-gray + Clean-room pkg Light-gray Light-gray grease		Std. option	0	×	×	×	×				
Fixed Orifice Joint Series	_	Black	Black	NBR	Turbin oil	With sealock coat	0	0	0	0	0*9	0
Regulator Series (RVC, RVS, RVU, RVCM, RVUM)	-	Black	Black	NBR	Turbin oil	With sealock coat	0	×	×	×	O*9	0
Check Valve Series		Black	Black	NBR	Turbin oil	With sealock coat	O*10	×	×	×	O*9	0
Check Valve Series (Resin Type)	_	Light-gray	Light-gray	NBR	Turbin oil	With sealock coat	Std. option	×	×	×	×	0

3. EPDM: All oil-free. Release-ring color is yellow. Thread size M3, M6 and Fitting with inch sized Tube dia are not available.

※ 1. W: Release-ring color is light-gray

% 4. Release-ring color: Yellow.

% 5. Release-ring color: Brown.

% 6. Release-ring color: Light-blue.

% 7. Release-ring color: Dark-blue.

% 8. Release-ring color: Black

% 9. Release-ring Red is not selectable with body color Light-gray.

% 2. Seal option non-purple is not available with seal rubber material FKM

* 10. Not available for CVU4-4, CVU6-6 and CVU8-8.

Reference chart of Apperance Color Combination (For Fitting)									
Series	Resin color or	Tube dia.		Seal rubbe -F	er material -E	Lubrication -D	Release-ring color -R		
	Option			FKM	EPDM	Oil-free	Red		
	_	mm size			1		1		
		inch size							
	Light-gray	mm size			0)	0)			
Tube Fitting Standard Series	Light-gray	inch size	0	0	0	0			
Tube Fitting Mini Series	Clean-room pkg	mm size							
		inch size		0	0	0			
	Light-gray	mm size		0	0	0			
	Clean-room pkg	inch size	0	0	0	0			
Tube Fitting Stainless SUS304 Series	-	mm size		Std. spec.					
ver see, Stainles SISMA Entirplant Paymeisike Carico	_	mm size							
_{Too Fring} Stainless SUG301 Equivalent Corrosivity Series	Light-gray	mm size	0	0	0	0			

	Resin color			Seal rubber material	Release-ring color
Series					-R
				FKM	レッド
	_	mm size			
		inch size	5		
	Light-gray	mm size	1	0	
Speed Controller Series Throttle (Needle) Valve Standard Series		inch size	all L	C L	
	Clean-room pkg	mm size	and the		
		inch size	0	0	
	Light-gray + Clean-room pkg	mm size	-		
		inch size	0	0	

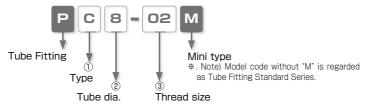
Reference chart of Apperance Color Combination (For Controller)

Space-Saving Options

Characteristics

•Suitable for Installing in Limited Spaces.

Model Designation (Example)



① Type

Code	Туре	Code	Туре	Code	Туре
L	Elbow	В	Branch Tee	D	Run Tee

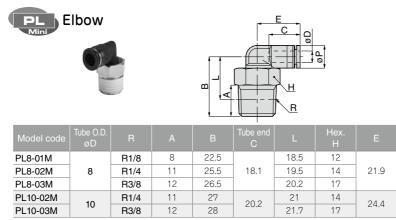
Tube dia.

Code	8	10
Size (mm)	Ø8	Ø10

③ Thread size

Thread size	Taper pipe thread					
Code	01	02	03			
Size	R1/8	R1/4	R3/8			

Make-to-order products



%. "L" is a reference value for height dimension after tightening thread.

Unit : mm

11.9

17.5

27.9

20.9

28.8

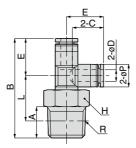
15

18

	Branch	Tee				H C C C C C C C C C C C C C C C C C C C]		
Model code	Tube O.D. øD	R	А	В	Tube end C		Hex. H	E	øP
PB8-01M		R1/8	8	22.5		18.5	12		
PB8-02M	8	R1/4	11	25.5	18.1	19.5	14	21.9	15
PB8-03M		R3/8	12	26.5		20.2	17		
PB10-02M	10	R1/4	11	27	20.2	21	14	24.4	10
PB10-03M	10	R3/8	12	28	20.2	21.7	17	24.4	18

% . "L" is a reference value for height dimension after tightening thread.





Unit : mm

Unit : mm

12.8 18.2 26.1 22.3 30.4

Model code	Tube O.D. øD	R		В	Tube end C		Hex. H		øP	Weight (g)
PD8-01M	8	R1/8	8	44.2	18.1	18.5	12	21.7	15	11.9
PD8-02M		R1/4	11	47.2		19.5	14			17.5
PD8-03M		R3/8	12	48.2		20.2	17			25.3
PD10-02M	10	R1/4	11	52.3	20.2	21	14	25.3	18	21
PD10-03M		R3/8	12	53.3		21.7	17			28.8

* .L" is a reference value for height dimension after tightening thread.