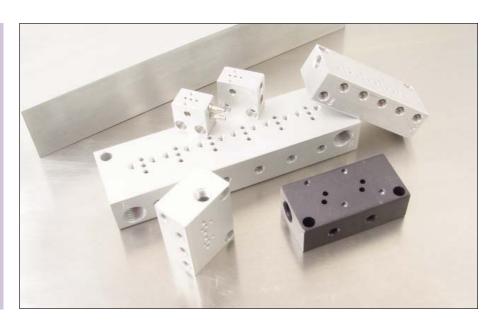
Catalog 2400

#### **Features**

- Single to 12 stations
- Variety of port sizes
- Compact
- Precision machined
- Anodized aluminum for corrosion resistance



## Manifolds & Single Bases

## For use with Pneumadyne Solenoid Valves

Pneumadyne manifolds are a compact, cost effective solution for mounting multiple solenoid valves. Single to 12-station manifolds are available with 10-32 (F), M5 (F), 1/8 NPT (F) or 1/4 NPT (F) threads. For added versatility, the single bases also feature 5/32 push-to-connect.

All manifolds are anodized for corrosion resistance. Cover plates are available to conceal unused stations and block the valve supply port.

Push-to-connect
fittings available for
1/8" and 5/32" OD
tubing. (For use with multiple station manifolds)

Manifolds are designed for use with specific valves. Be sure to select from the correct product grouping when ordering manifolds and bases for use with solenoid valves.

#### **Performance Data**

Temperature	Operating
Range	Pressure
-10°F to 200°F -23°C to 93°C	Determined by Valve

#### **Materials**

Aluminum/ Anodize

## **Port Options**

Manifold	Single Station		Station	
		Pressure	Output	
10 mm	● M5 ● 10-32 ● 5/32 PI	● 10-32 ● M5	● 10-32 ● M5	
15 mm	● M5 ● 10-32 ● 5/32 PI	1/8 NPT	10-32	
System 6	10-32	1/8 NPT	10-32	
System 8	1/8 NPT	1/4 NPT	10-32	

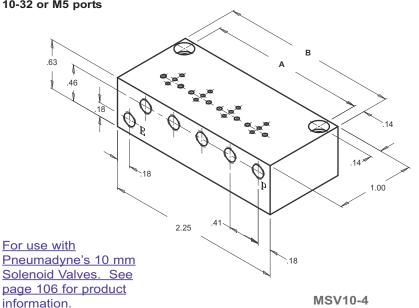
## Fitting Recommendations

Standard 1/4 hex O-ring fittings are recommended for use with standard threaded manifolds and single bases. Please refer to Pneumadyne's full line catalog for fitting information.

Fittings must be installed prior to mounting valves.

#### 10 mm Manifold

#### **Multiple Station** 10-32 or M5 ports



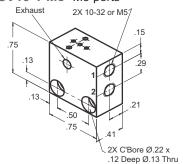
#### 10 mm Manifolds

Part Number	Stations	Α	В
MSV10-2	2	1.16	1.42
MSV10-4	4	1.99	2.25
MSV10-6	6	2.81	3.08
MSV10-8	8	3.64	3.91
MSV10-10	10	4.47	4.73
MSV10-12	12	5.30	5.56
MSV10-2-M5	2	1.16	1.42
MSV10-4-M5	4	1.99	2.25
MSV10-6-M5	6	2.81	3.08
MSV10-8-M5	8	3.64	3.91
MSV10-10-M5	5 10	4.47	4.73
MSV10-12-M5	5 12	5.30	5.56

#### 10 mm Single Bases

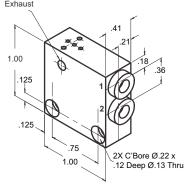
#### **Single Station** Non-threaded exhaust

MSV10-1 10-32 ports MSV10-1-M5 M5 ports



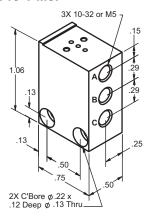
• For use with 1/4 hex fittings

MSV10-1-156 5/32 push-to-connect ports



## Exhaust

MSV10-1P MSV10-1-M5P



Port Designation

	NC	NO
Α	Input	Exhaust
В	Exhaust	Input
С	Output	Output

• All measurements in inches, unless otherwise specified. When design makes a dimensions critical- contact factory for confirmation. All dimensions shown subject to change without notice.

#### 10 mm Single Bases

#### Part Number StationsLgth wdth hgt

MSV10-1	1	.75	.41	.75
MSV10-1-M5	1	.75	.41	.75
MSV10-1-156	1	1.00	.41	1.00
MSV10-1P	1	.75	.50	1.06
MSV10-1-M5P	1	.75	.50	1.06

#### **Mounting Instructions** 10 mm

Normally Open Valves

- Single bases -use MSV10-1P
- Multiple station manifolds plumb exhaust port (E) as input, pressure port (P) becomes exhaust
- Cannot be mounted with normally closed valves on the same manifold

Refer to fitting recommendation information

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#### 15 mm Manifolds

Part Number S	tations	Α	В
MSV15-2	2	1.74	2.13
MSV15-4	4	2.99	3.38
MSV15-6	6	4.24	4.63
MSV15-8	8	5.49	5.88
MSV15-10	10	6.74	7.13
MSV15-12	12	7.99	8.38
MSV15-2-M5	2	1.74	2.13
MSV15-4-M5	4	2.99	3.38
MSV15-6-M5	6	4.24	4.63
MSV15-8-M5	8	5.49	5.88
MSV15-10-M5	10	6.74	7.13
MSV15-12-M5	12	7.99	8.38

Normally closed and normally open 15 mm valves can be mounted on the same manifold

#### 15 mm Bases

Part Number Sta	ations	Lgth	wdth	hgt
MSV15-1	1	1.25	.63	.66
MSV15-1-M5	1	1.25	.63	.66
MSV15-1-M5P	1	1.25	.63	.88
MSV15-1P	1	1.25	.63	.88
MSV15-1-156	1	1.25	.63	.88

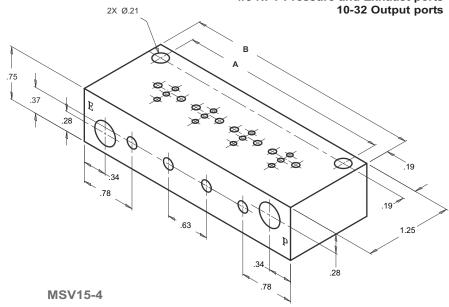


Solenoid single bases and multiple station manifolds feature a clear anodic coating which provides corrosion and wear resistance

We design custom products to meet your application needs

#### 15 mm Manifold

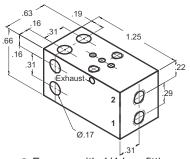
**Multiple Station** 1/8 NPT Pressure and Exhaust ports



#### 15 mm Single Bases

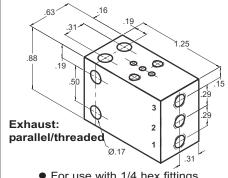
#### Single Station

MSV15-1 10-32 MSV15-1-M5 M5 ports



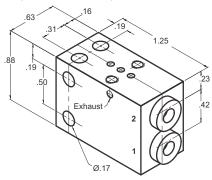
• For use with 1/4 hex fittings

MSV15-1P 10-32 ports MSV15-1-M5P M5 ports



For use with 1/4 hex fittings

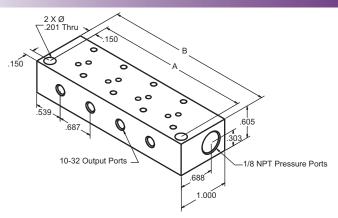
MSV15-1-156 5/32 push-to-connect ports



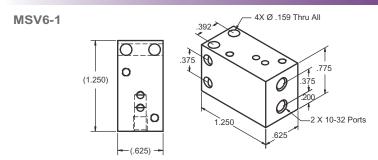
\* Single base mount: Valve hangs over ports (pg. 124 lower photo)

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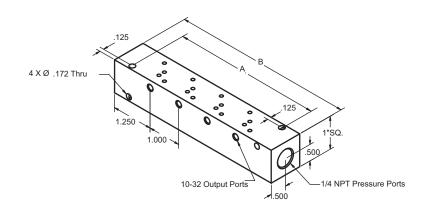
#### **System 6 Manifold**



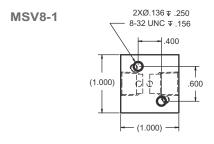
#### System 6 Base

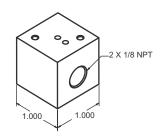


#### System 8 Manifold



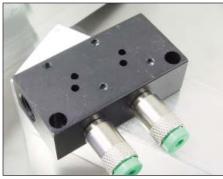
#### **System 8 Base**





#### System 6 Manifolds

Part Number	Stations	Α	В
MSV6-1	1	See E	Drawing
MSV6-2	2	1.64	1.94
MSV6-3	3	2.33	2.63
MSV6-4	4	3.01	3.31
MSV6-5	5	3.70	4.00



System 6 parallel ported single station manifold

#### System 8 Manifolds

Part Number	Stations	Α	В
MSV8-1	1	See	Drawing
MSV8-2	2	2.50	3.50
MSV8-3	3	3.50	4.50
MSV8-4	4	4.50	5.50
MSV8-5	5	5.50	6.50
MSV8-6	6	6.50	7.50
MSV8-7	7	7.50	8.50
MSV8-8	8	8.50	9.50
MSV8-9	9	9.50	10.50
MSV8-10	10	10.50	11.50

## **Ordering Information**

- To order standard product refer to Product Information listing.
- Contact factory for custom colors.
- Cover Plates available.
- Solenoid valves sold separately. Refer to Solenoid Valve section for ordering information.

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# **Features**

Solenoid Valves & Accessorie

- Controls cylinder extension and retraction
- Allows rapid cylinder return
- 3-Way Normally Closed
- Quick Exhaust & Needle Valve options
- Male pipe thread for direct mount to single acting spring return cylinders



## **Cylinder Control** Bases

When used in conjunction with Pneumadyne's 15 mm Solenoid Valves, these precision machined bases are an ideal choice for applications requiring controlled movement of single-acting spring return cylinders. Configurations featuring a quick exhaust and/or needle valve are available to easily control cylinder extension and retraction speeds. These precision machined valves were designed for use with Pneumadyne's 15 mm Solenoid Valves (sold separately).

#### **Materials**

Brass/Electroless Nickel, Aluminum/Anodize, Stainless Steel, Buna-N, Urethane

#### **Performance Data**

Temperature Range	Operating Pressure	Media
-20° to 160° F	0 to 125 psi	Air

Product	Max. Flow (scfm) 50 psi   125 psi		c <sub>v</sub>	Fill Time sec/in3 0-90 psi	Exhaust Time sec/ in3 100-10 psi
CCV-F1-1	2.1	4.6	.045	.070	.120
CCV-F1-2	1.8	4.1	.045	.070	.012
CCV-F1-3	2.1	4.6	.045	.070	.012
CCV-F1-4	1.8	4.1	.045	.070	.120
CCV-44-4	1.8	4.1	.045	.070	.120

Cv per ANSI / (NFPA) T3.21.3

Operator: 15 mm 3WNC solenoid valve Ø1.6 mm orifice (sold separately)

Five configurations are available to accommodate cylinder extension and retraction requirements:

CCV-F1-1 features a 10-32 (F) input port and 1/8 NPT output port. Input pressure determines the rate of cylinder extension while the cylinder's spring controls rod retraction.

CCV-F1-2 offers the combination of a Needle Valve and Quick Exhaust providing controlled cylinder movement in both directions. A built-in Needle Valve in the input port, 10-32 (F), controls cylinder extension while the 1/8 NPT Quick Exhaust in the output port allows rapid cylinder return.

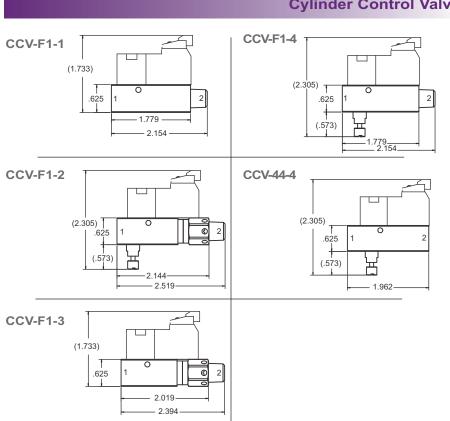
CCV-F1-3 provides a 10-32 (F) input port and built-in Quick Exhaust with 1/8 NPT output port. Input pressure controls the cylinder extension and the Quick Exhaust allows rapid cylinder return.

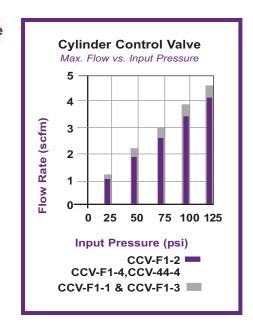
CCV-F1-4 features a built-in Needle Valve in the input port, 10-32 (F), for controlled cylinder extension. The cylinder's spring controls rod retraction.

CCV-44-4 features 1/8 NPT (F) input and output ports. A built-in Needle Valve in the input port provides controlled cylinder extension while the cylinder's spring controls rod retraction.

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#### **Cylinder Control Valve**





**Cylinder Control Valve** 

Turns vs. Pressure for Needle Valves

125 psi

50 psi

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1 2 3 4 5 6 7 8

**Turns Open** 

4

3-

2-

Flow Rate (scfm)

#### **Function**

Applying an electrical signal to the solenoid results in the controlled rod movement determined by the Cylinder Control Base.

#### **Product Information**

Part Number	Input	Output
CCV-F1-1	10-32 (F)	1/8 NPT
CCV-F1-2	10-32 (F) Needle Valve	1/8 NPT Quick Exhaust
CCV-F1-3	10-32 (F)	1/8 NPT Quick Exhaust
CCV-F1-4	10-32 (F) Needle Valve	1/8 NPT
CCV-44-4	1/8 NPT (F) Needle Valve	1/8 NPT (F)

## Ideal for controlling the movement of single-acting spring return cylinders

## **Ordering Information**

- To order standard product refer to Product Information listing.
- 15 mm Solenoid Valves sold separately.
- Contact factory for custom porting configurations.

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